

Pre-Treatment Technologies for Increasing the Biogas Potential of Agricultural Wastes

Tim Shepherd

CE 521

30 November 2006

Introduction of AD

- Widely Used in Municipal Systems
 - Fewer Applications in Agriculture
- Microbes Consume Substrate Producing CH_4 and CO_2
 - Stabilizes and Reduces Solids
 - Conserves Nutrients
 - Produces Renewable Energy
 - Controls Odors

AD Limitations in Agriculture

- Compared to Traditional Manure Systems
 - High Capital Investment
 - Maintenance and Operation
 - Limited Economic Return
 - Safety Concerns
- Economical Solids Loading ~ 5%
 - Ag Waste Total Solids 2% - 10%

Pretreatment Technologies

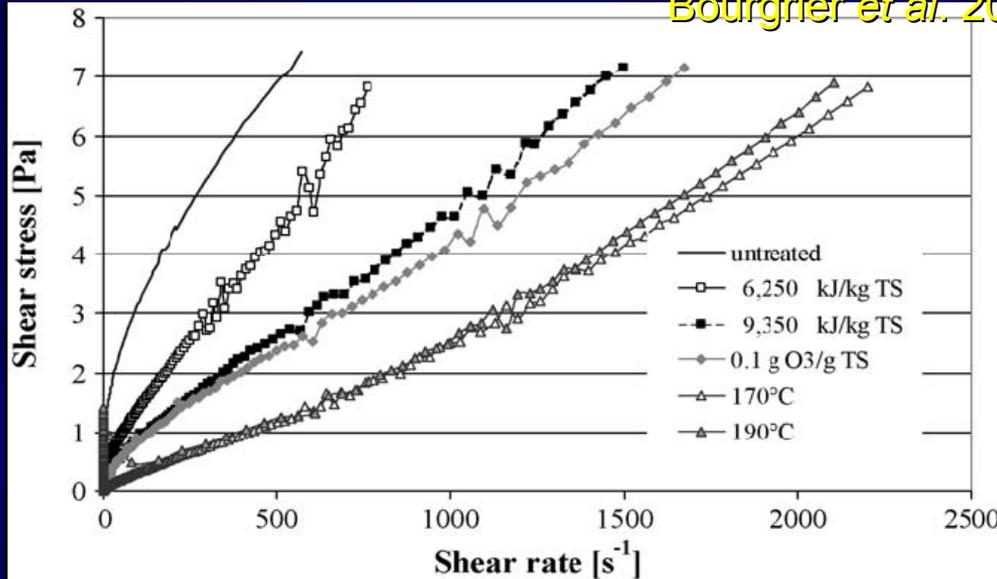
- Maceration
 - Chopping, Grinding, Blending, ect.
 - Reduce Particle Size, Break Fibers
- Chemical Treatment
 - Addition of Caustics (NaOH, NH₄OH, H₂SO₄)
 - Destruction of Lignin Bonds
- Liquefaction
 - Forced Explosion of Cellular Structure
 - Disassociation of Fibers and Colloids

Pretreatment Technologies

- Thermal Hydrolysis
 - Heating: 100-200°C for 30-120 minutes
 - Disrupts Cells, Destroys Lignin Bonds
- Sonication
 - Low Frequency Ultrasound Waves
 - Cell Lysis, Solids Solubilization
- Ozonation
 - Oxidation of Organic Matter
- Biological
 - Aerobic Digestion
 - Cellulose and Hemicellulose Degrading Bacteria

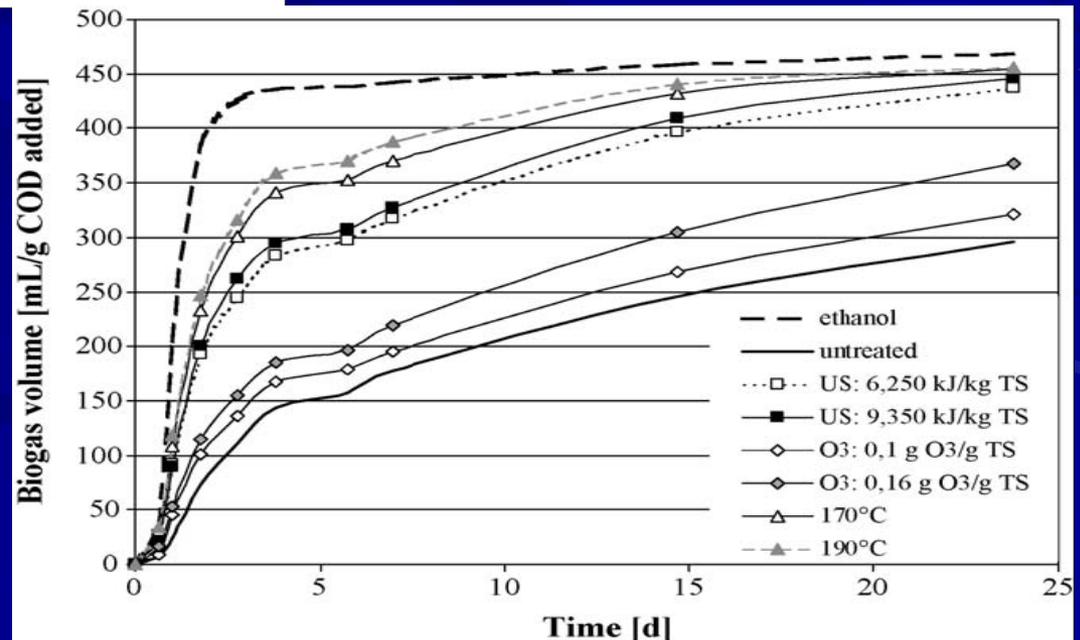
Case Study 1

Bourgrier et al. 2006a



- Non-Newtonian Liquid
- Treatment Provides
 - Shift Towards Newtonian Fluids
 - Reduced Apparent Viscosity

- Increased Biogas Production
- Increased Production Rate
- Thermal and Sonication Provide Best Results



Case Study 2

Ardic and Taner 2005

Thermal vs. Chemical vs. Thermochemical

- Increases Solubility of Organics
 - All Treatments
- Reduced Particle Size
 - Thermal and Thermochemical
- Increased Biogas Production
 - Thermal
- Methanogenic Inhibition
 - High Dose Chemical Treatments

Case Study 3

Angelidaki and Ahring 2000

Maceration vs. Liquefaction vs. Chemical vs. Biological

| Treatment | | CH ₄ potential increase (%) |
|--------------------------------------|-------------|--|
| Maceration | < 0.35 mm | 20 |
| Maceration | 2 mm | 16 |
| Decompression explosion | | 17 |
| NaOH | 20 g/kg VS | 13 |
| NaOH | 40 g/kg VS | 23 |
| NH ₄ OH | <20 g/kg VS | 0 |
| NH ₄ OH | 40 g/kg VS | 23 |
| NaOH:KOH:Ca(OH) ₂ | 40 g/kg VS | 20 |
| Hemicellulose degrading bacterium B4 | | 30 |

Case Study 4

Valo et al. 2000; Bourgrier et al. 2006b

Chemical vs. Thermochemical

- Two Waste Sources
- Semi-Continuous System

| Methane Yield, L/kgVS | | | | |
|-----------------------|-----------|------------|-----------|-----------|
| Sludge | Raw | 130°C, KOH | 150°C | 170°C |
| 1 | 128 +/- 5 | 220 +/- 4 | | 228 +/- 5 |
| 2 | 145 +/- 5 | | 238 +/- 4 | 256 +/- 7 |

Full Scale Applications

Municipal Systems Most Common

- Prague → Maceration
 - 7.5% Increased Biogas Production
 - Supports Energy Demand
- UK, Sweden, USA, Australia → Sonication
 - Improved Solids Destruction
 - Substantial Increase in Biogas Production
 - Enhanced Dewatering
 - Reduced Sludge Production
 - 2-Year Payback Period

Full Scale Applications

Muhler *et al.* 2004

Maceration vs. Sonication vs. Ozonation

- Economic Assessment
 - Increased Solubilization
 - Improved AD Performance
 - Economic Viability Dependant upon Sludge Disposal Costs

Agricultural Applicability

- Maceration
 - Simple System Operation
 - High Maintenance and Operating Costs
- Liquefaction
 - Complex System
 - High Capital Investment
 - Safety with High Pressure System

Agricultural Applicability

- Chemical
 - Simple Application
 - High Chemical Costs / Low Capital Cost
 - Safety Concerns with Storage and Handling of Caustics
- Ozonation
 - Simple Application
 - Moderate Operating and Capital Cost
 - Least Effective Method

Agricultural Applicability

- Thermal
 - Flexible System
 - Capital Costs are Minimal
 - Energy Economics are Critical
- Sonication
 - New Technology
 - High Capital Costs

Agricultural Applicability

- Biological
 - With Proper Management
 - Low Energy Consumption
 - Low Maintenance
 - Limited Capital Expenditures
 - Technological Advancements
 - Enhanced Performance and Reliability
 - Unrealized Potential

Conclusion

- Pretreatment Enhances AD
- Provides Benefits in Ag Systems
- Full Potential Realized with Economic Benefits
- Thermal, Sonication, and Biological are Most Feasible Pretreatment Systems

Questions?