



# Wind Farm Development

Wind Energy Science, Engineering, and Policy

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NSF Research Experience for Undergraduates

Iowa State University, Ames, Iowa

July 19, 2011

by

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Wind Utility Consulting, PC

Jamaica, Iowa

# What I will discuss....

- Wind Farm Development Steps
- Wind Resources
- Local Impacts of Wind Generation
- Grid Impacts for Distributed Wind Generation
- Economic Feasibility of Distributed Wind Generation





*Wind Farm  
Development  
Steps*

# Typical Wind Project Development Process

This is not always a straight-forward process and the steps are not always in this order.

Sometimes the steps are repeated in an iterative fashion to optimize the economics of the project.



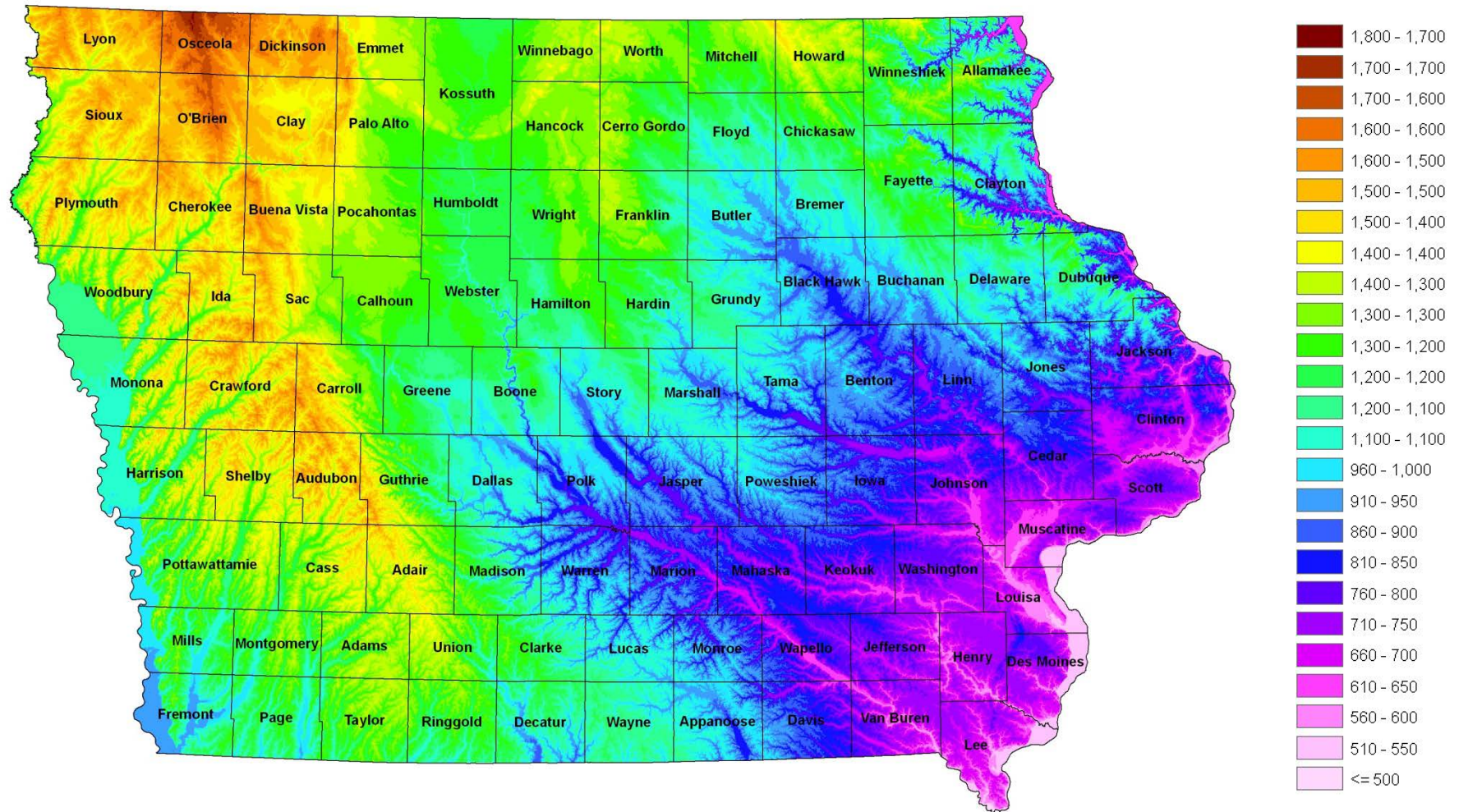


# *Wind Resources*

5

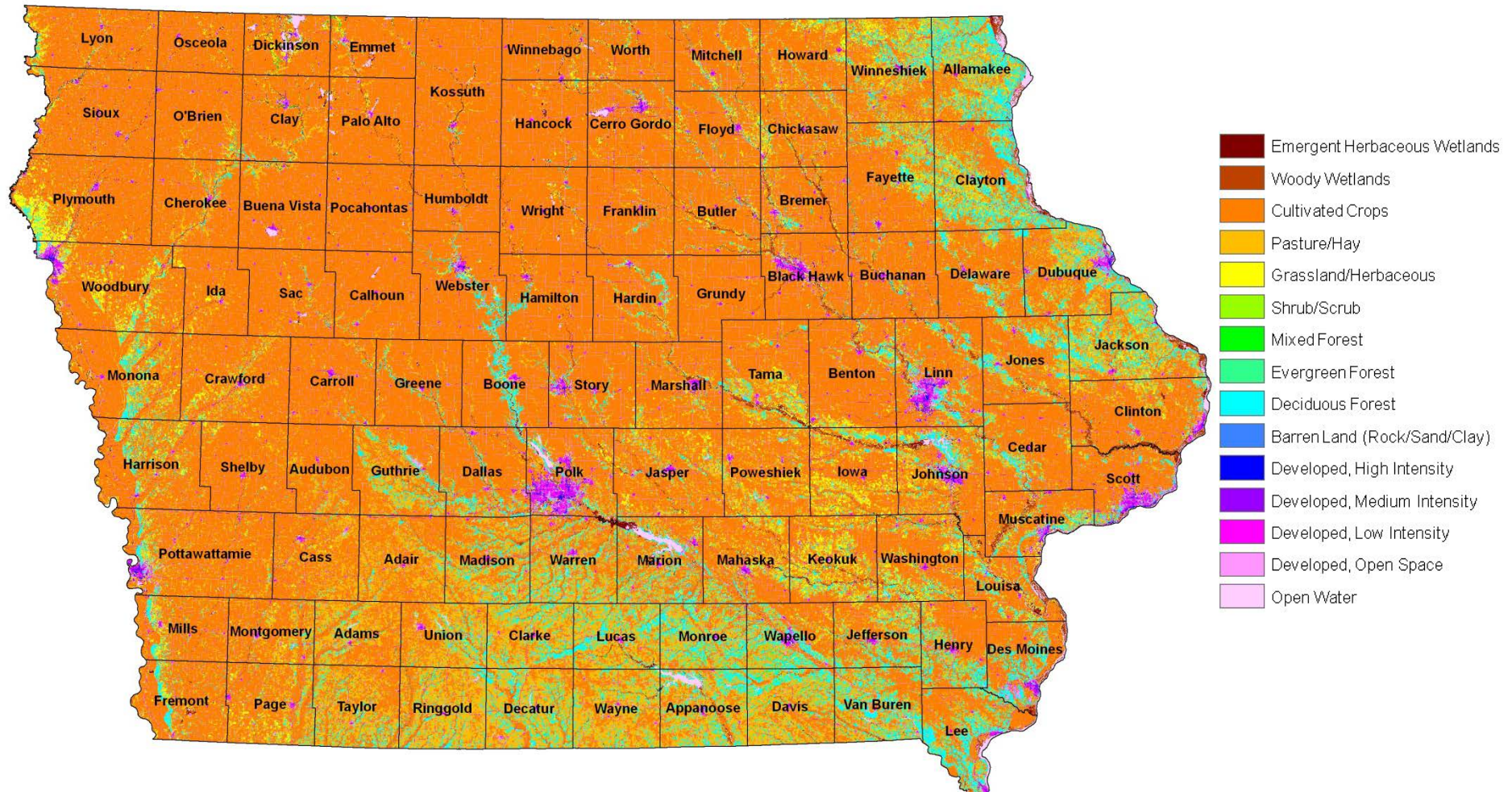
*Photo by David Ausberger*

# Land Elevation in Iowa in Feet Above Mean Sea Level



This map shows the ground elevation and is based on Digital Elevation Model data released by the United States Geological Survey.

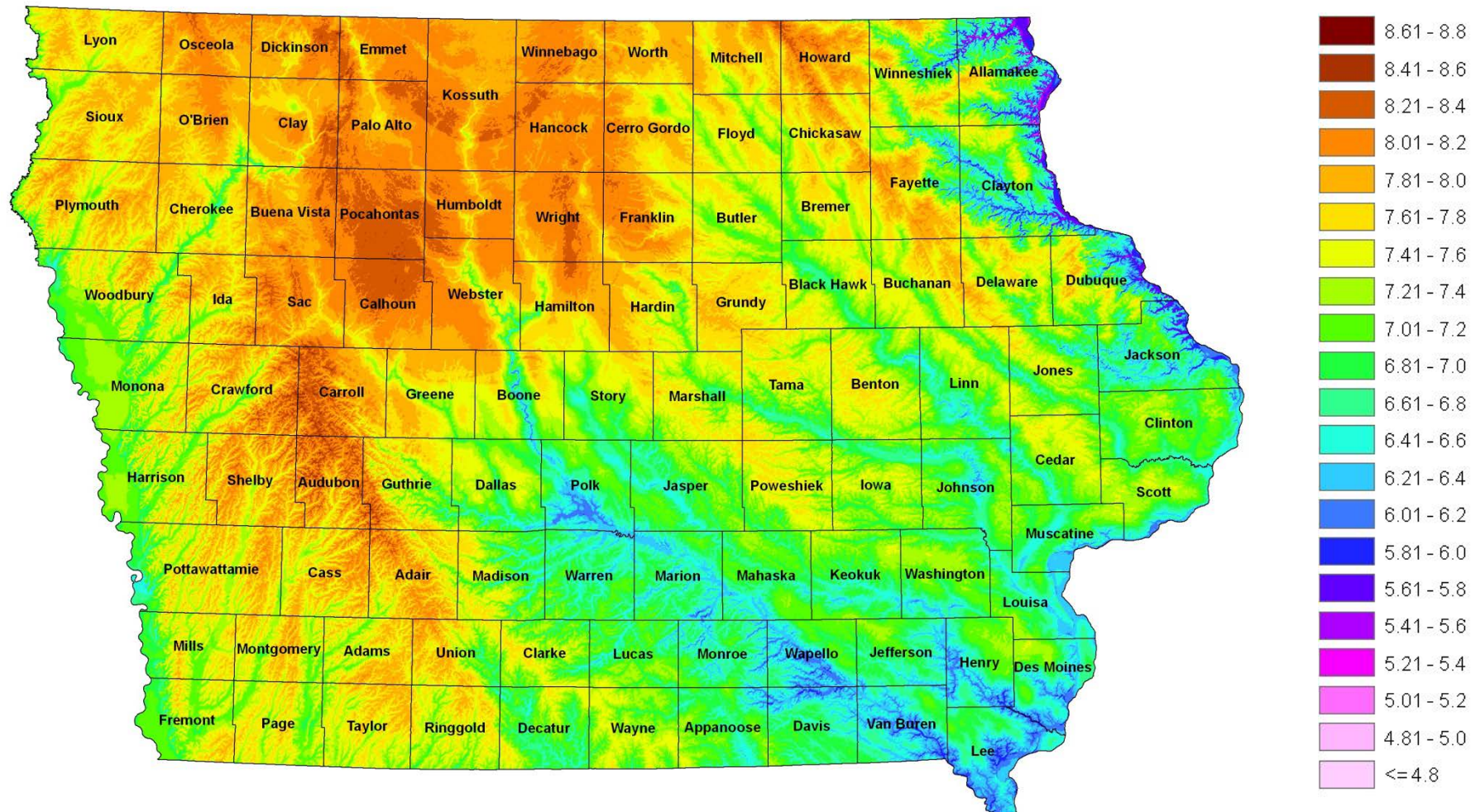
# Land Cover in Iowa



Land Cover is converted to surface roughness, which varies from 0.0001 (calm sea) to 3.0 meters (center of city with tall buildings).  
Iowa's surface roughness varies from about 0.03 to 1.0 meters.

This map shows the detailed land cover types and is from United States Geological Survey.

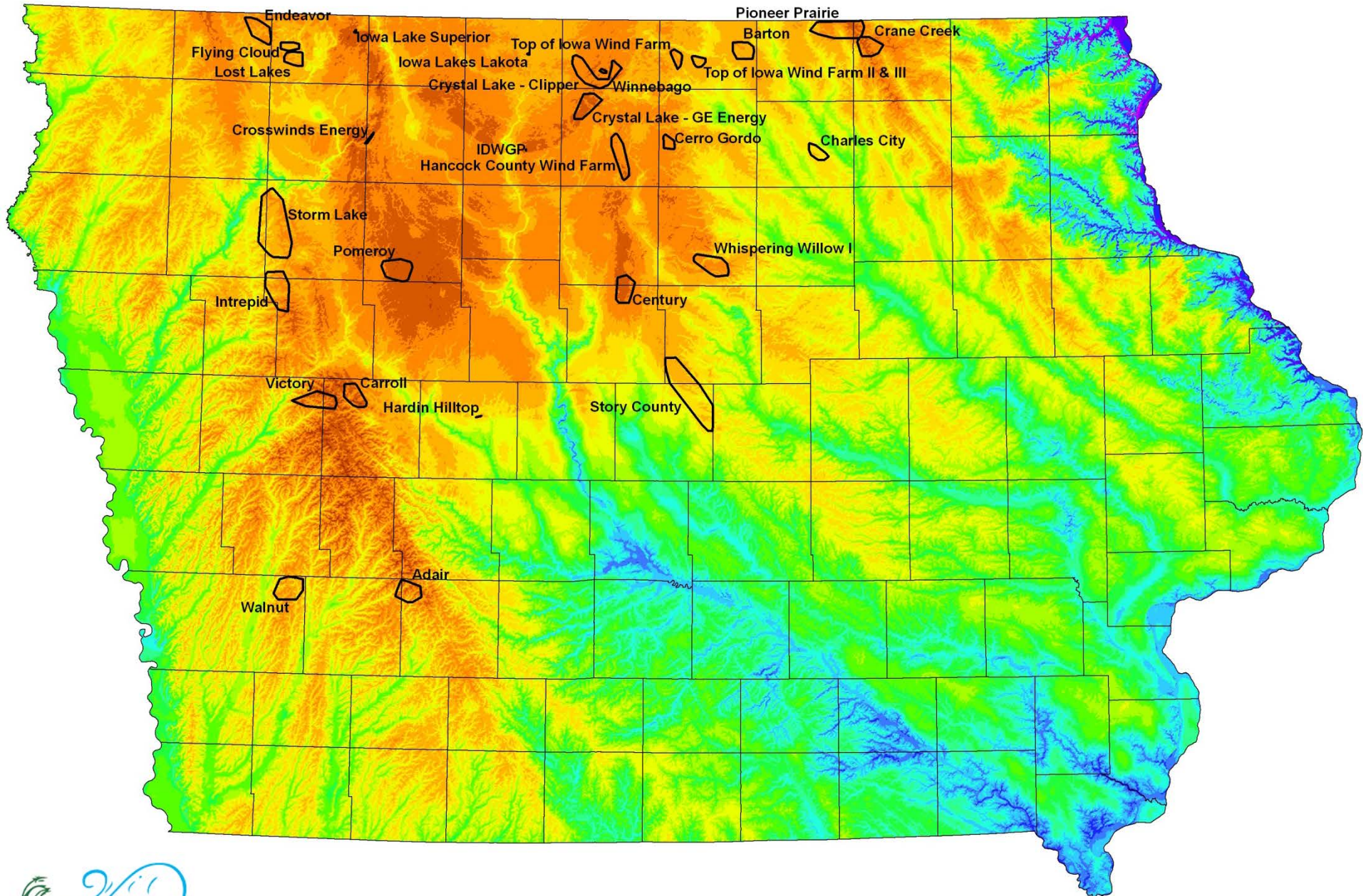
# Mean Annual Wind Speed in Meters per Second at an 80-Meter Height



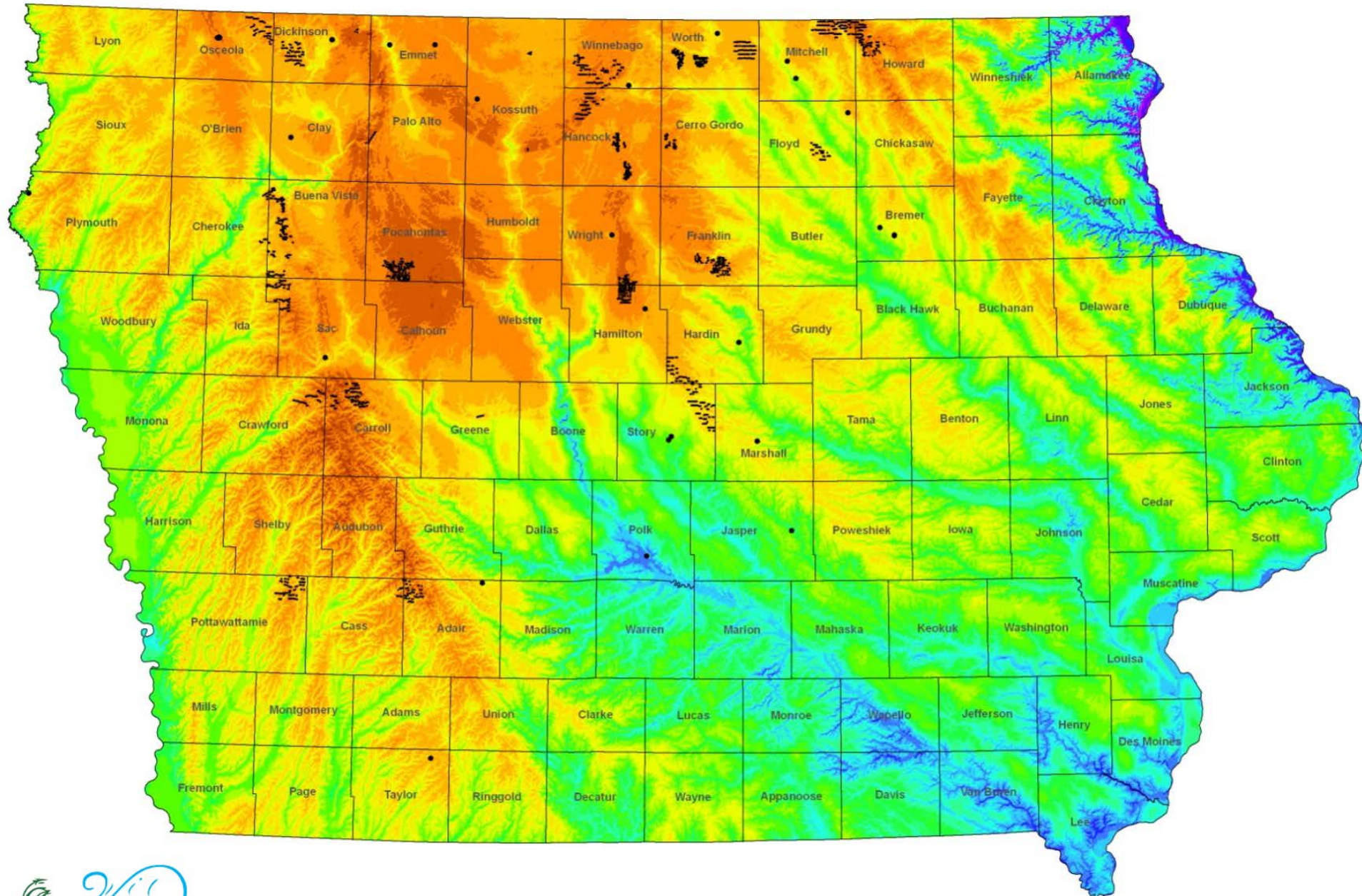
Surface Elevation and Land Cover along with Iowa's weather patterns determine the mean annual wind speed for any one location in Iowa



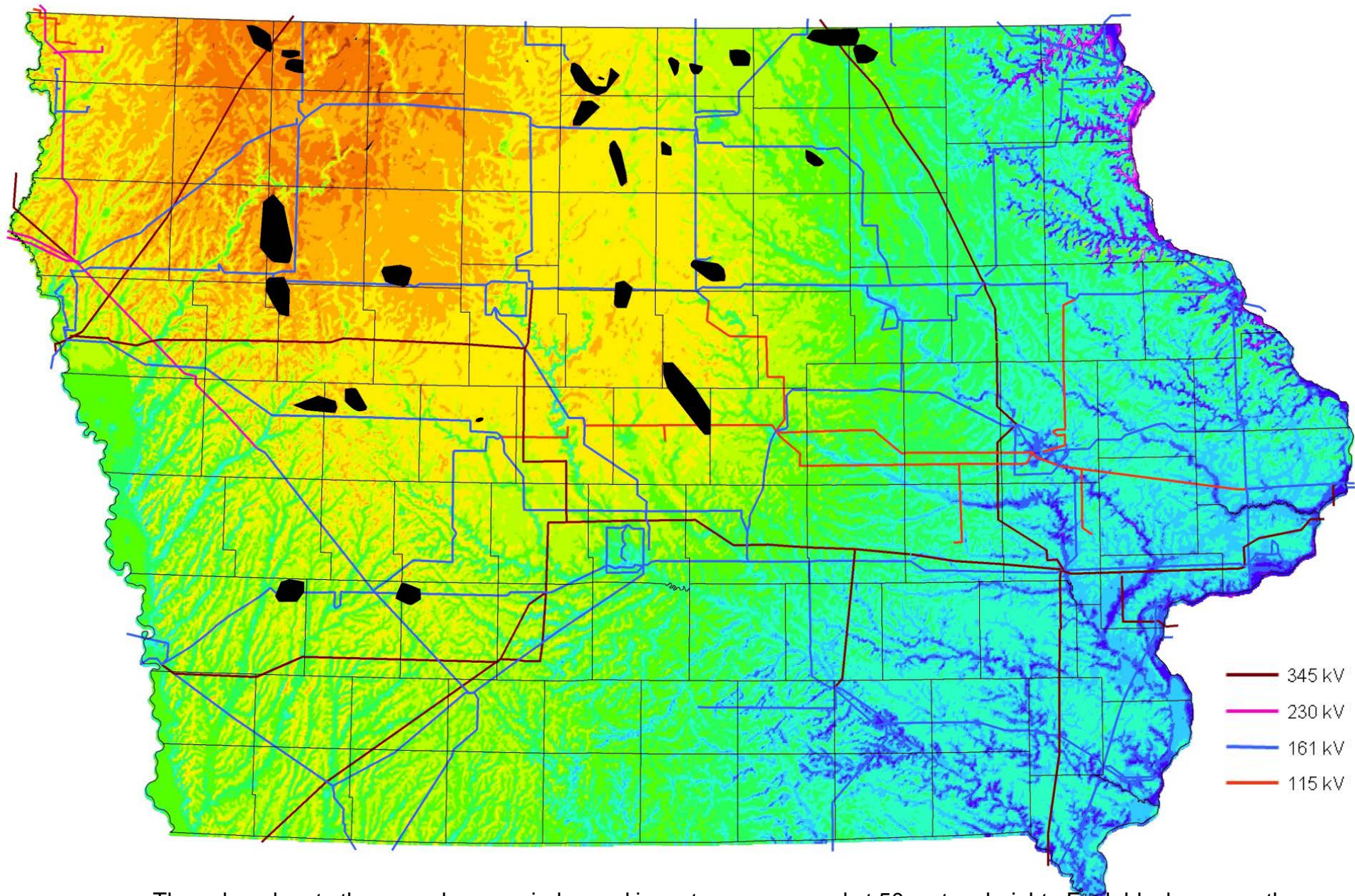
# Wind Farms In Iowa



# The Location of 2,500+ Large Wind Turbines In Iowa

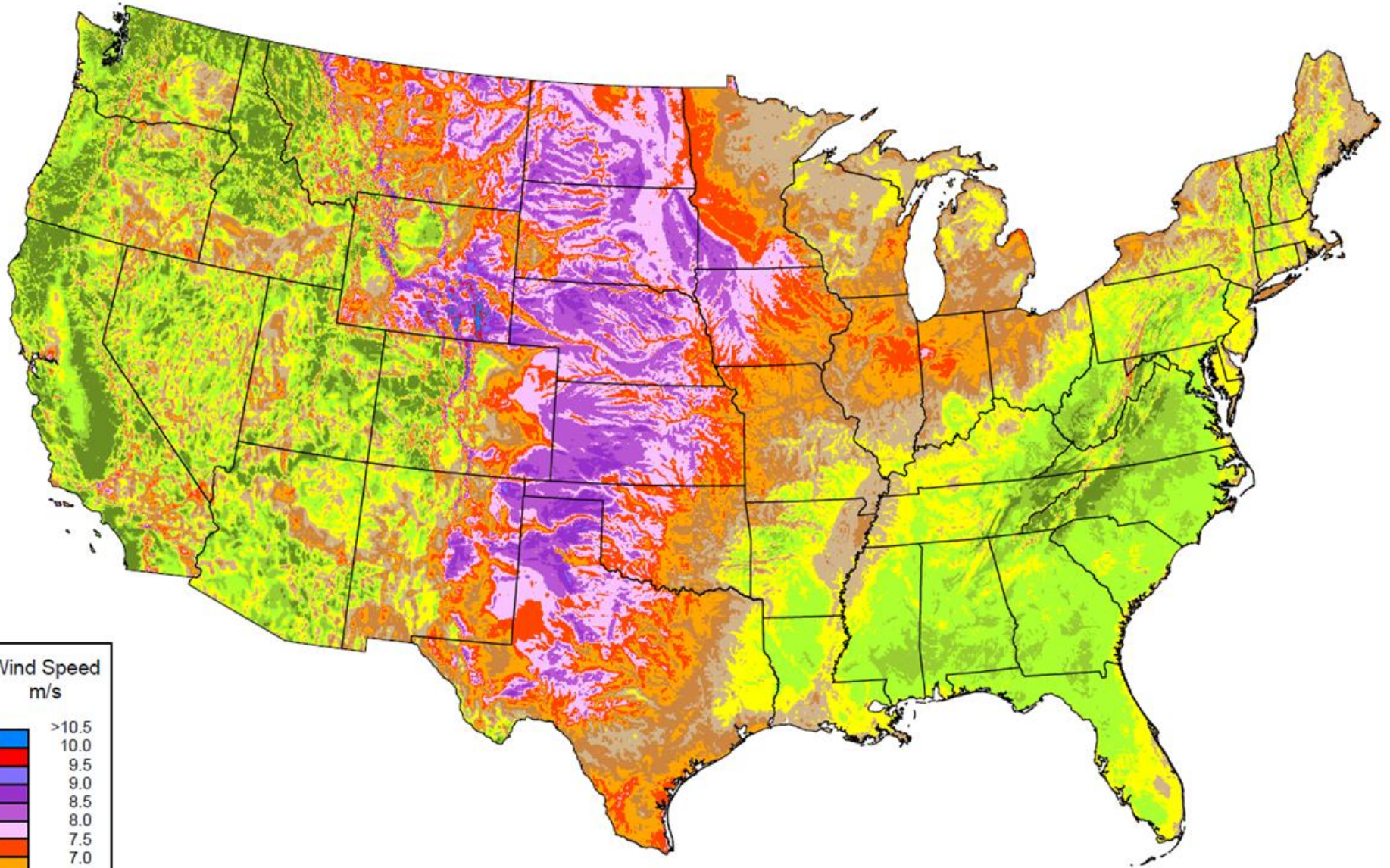


# Locations of wind Farms in Iowa and the major high voltage transmission lines.

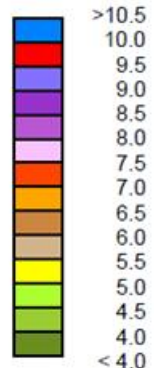


The colors denote the annual mean wind speed in meters per second at 50 meters height. Each black area on the map represents one or more larger wind turbines. Map by Wind Utility Consulting, PC, July 2010

# United States - Annual Average Wind Speed at 80 m



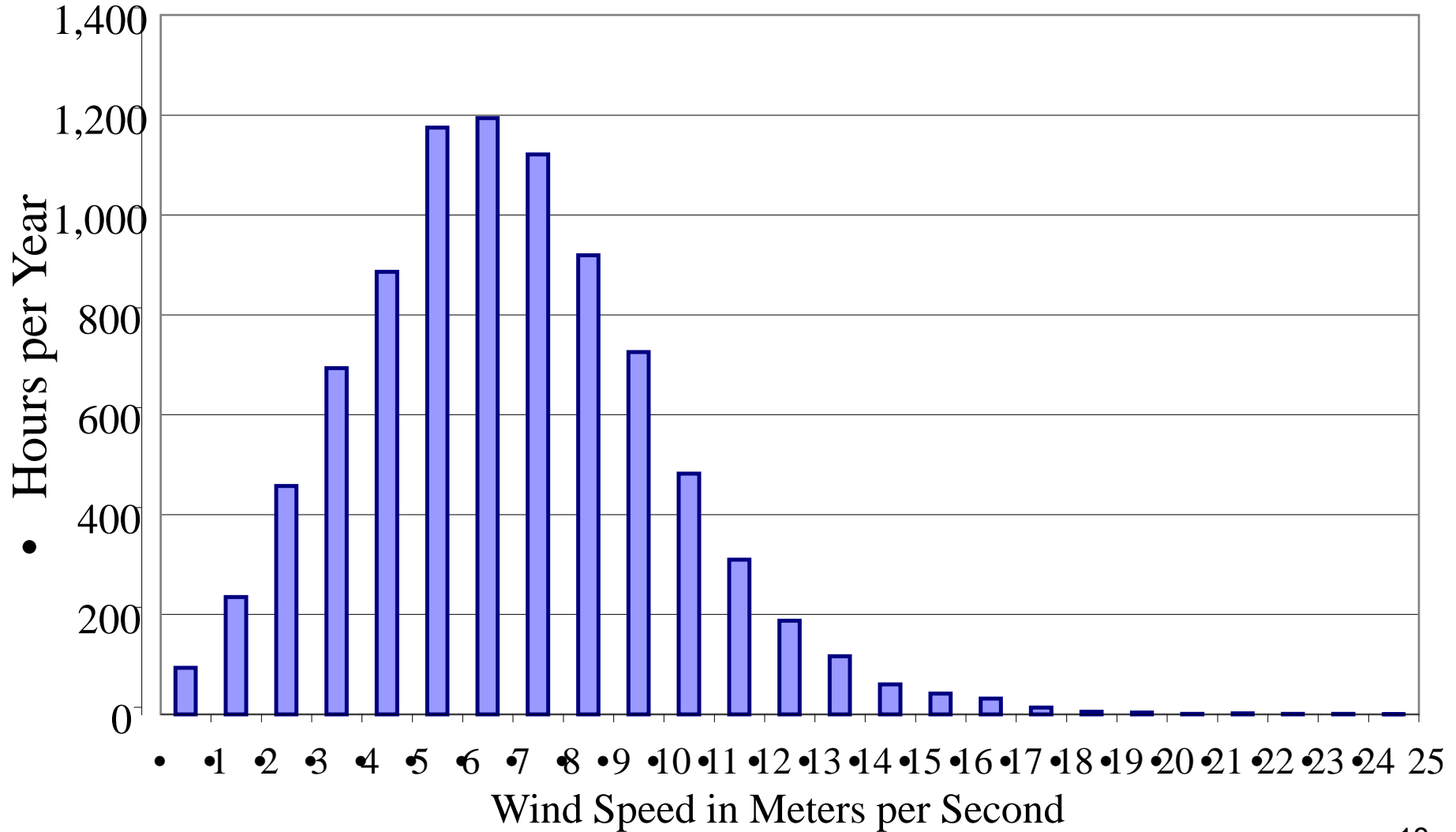
Wind Speed  
m/s



Source: Wind resource estimates developed by AWS Truepower, LLC for windNavigator®. Web: <http://www.windnavigator.com> | <http://www.awstruepower.com>. Spatial resolution of wind resource data: 2.5 km. Projection: Albers Equal Area WGS84.

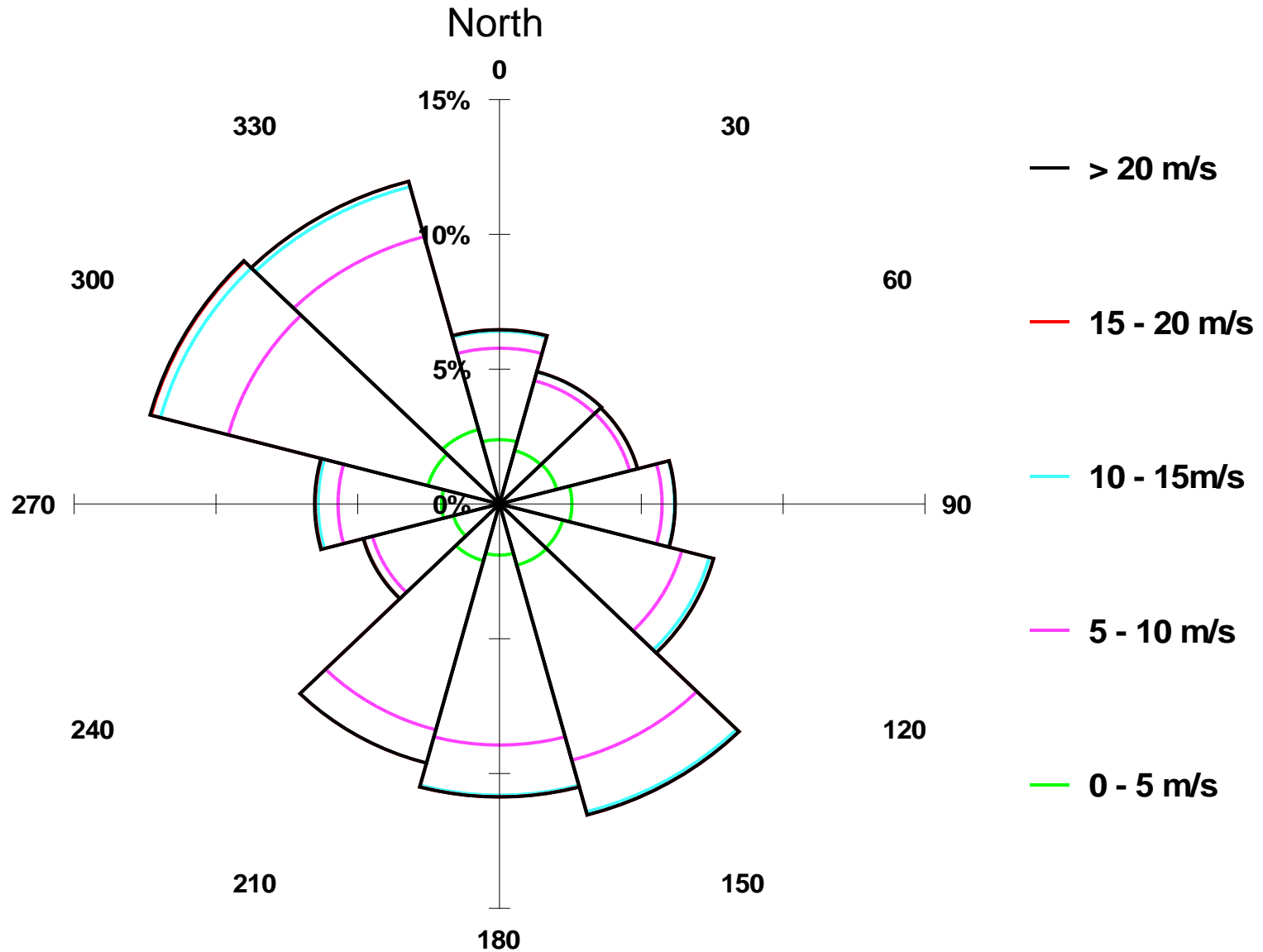
# Wind Speed Bin Data

## Hours per Year at Various Wind Speeds



# Directional Wind Rose

Percentage of Time that the Wind Blows from a Certain Direction





*Local Impacts of  
Wind Generation*

*Photo by David Ausberger*

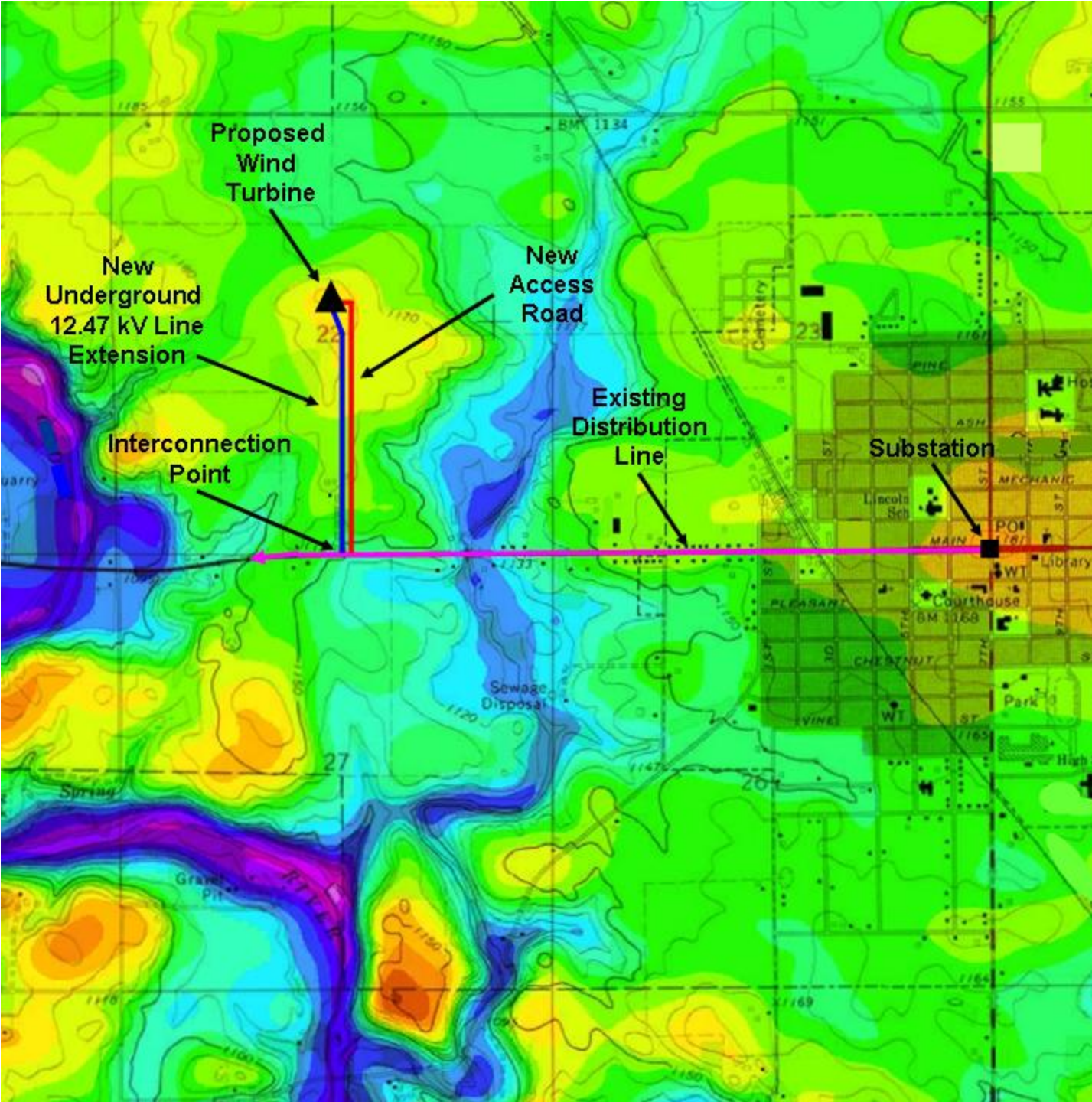
# Local Impacts of Wind Generation

- Keeping an adequate distance from homes, property lines, roads is the key tool for minimizing local area impacts
- Noise levels at neighbors
- Shadow Flicker levels
- Visual Impact of proposed turbines
- Wildlife, wetlands, threatened species impact
- FAA Height restrictions due to nearby airports
- TV, radio, and microwave interference.



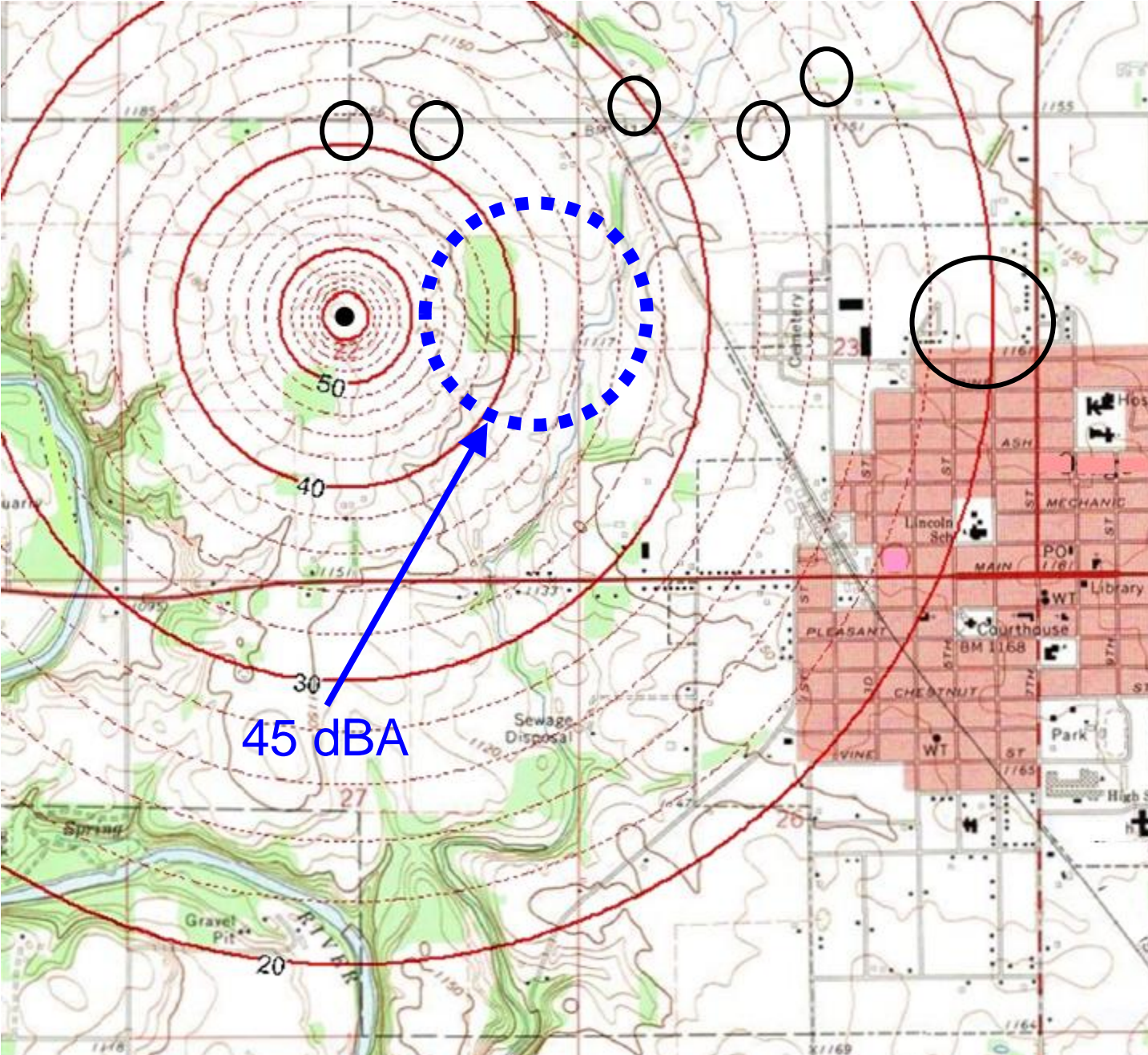


# An Example of Siting Issues



Estimated Mean Annual Wind Speed in Meters per Second at a 50-Meter (164 feet) Height

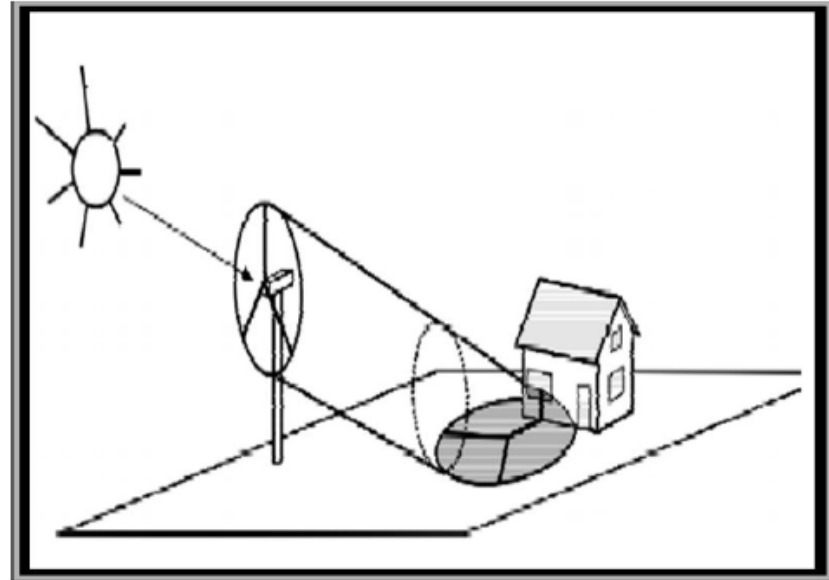
# Projected Noise Level



Wind Turbines Add to the Ambient Noise Levels

# Shadow Flicker

- Shadow flicker is caused when a wind turbine blade passes between the sun and the window of a home or business. As each blade rotates, it can cast a shadow on the window for a brief instant. The flickering shadows from the rotating blades can last from 90 minutes to less than 1 minute per day, depending upon the day of the year and the position of the window with respect to the wind turbine. The typical duration might be 30 minutes.

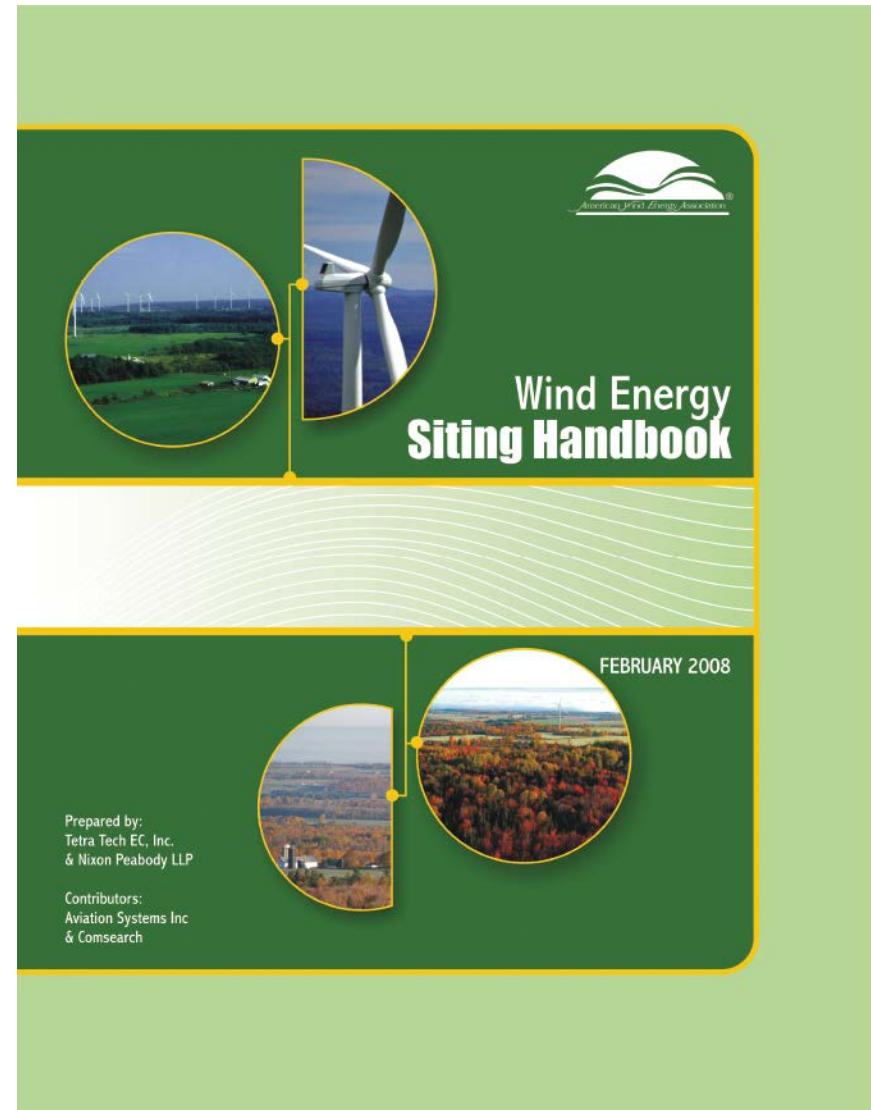


- Shadow flicker does not occur when the sun is obscured by clouds or fog, or when wind turbines are not operating, or when the blades are at a 90° angle to the receptor.

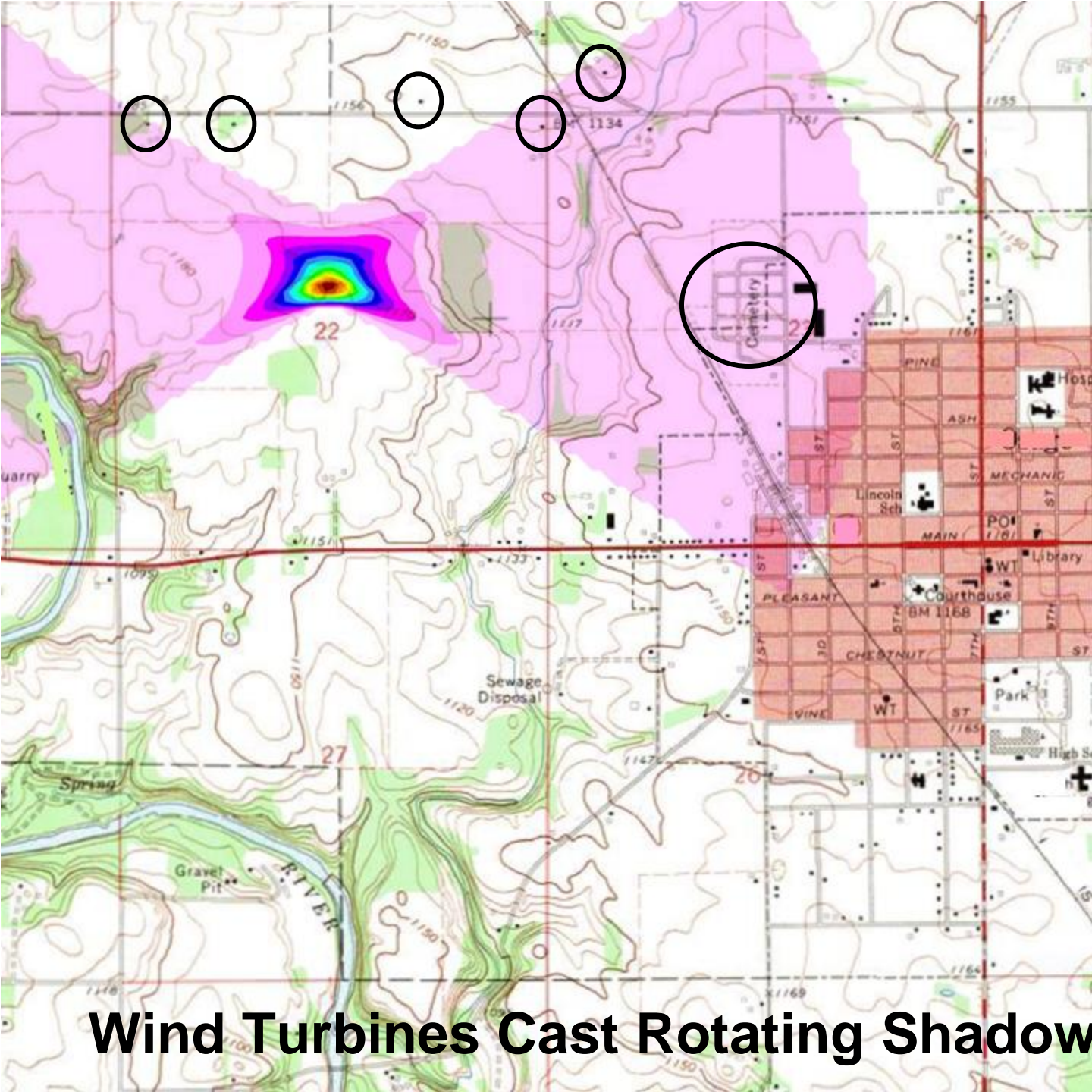


# Shadow Flicker Guidelines

- The American Wind Energy Association Siting Handbook states:
  - *“While shadow flicker can be perceived outdoors, it tends to be more noticeable in rooms with windows oriented to the shadows. A wind turbine’s shadow flicker impact area does not generally extend beyond 2 kilometers, and high-impact durations (>200 hours per year) are generally located within approximately 300 meters of the turbine.”*
- *I recommend levels no higher than 50 hours per year after considering the reduction due to cloud cover.*



# Shadow Flicker Levels in Hours per Year Based on No Cloud Cover



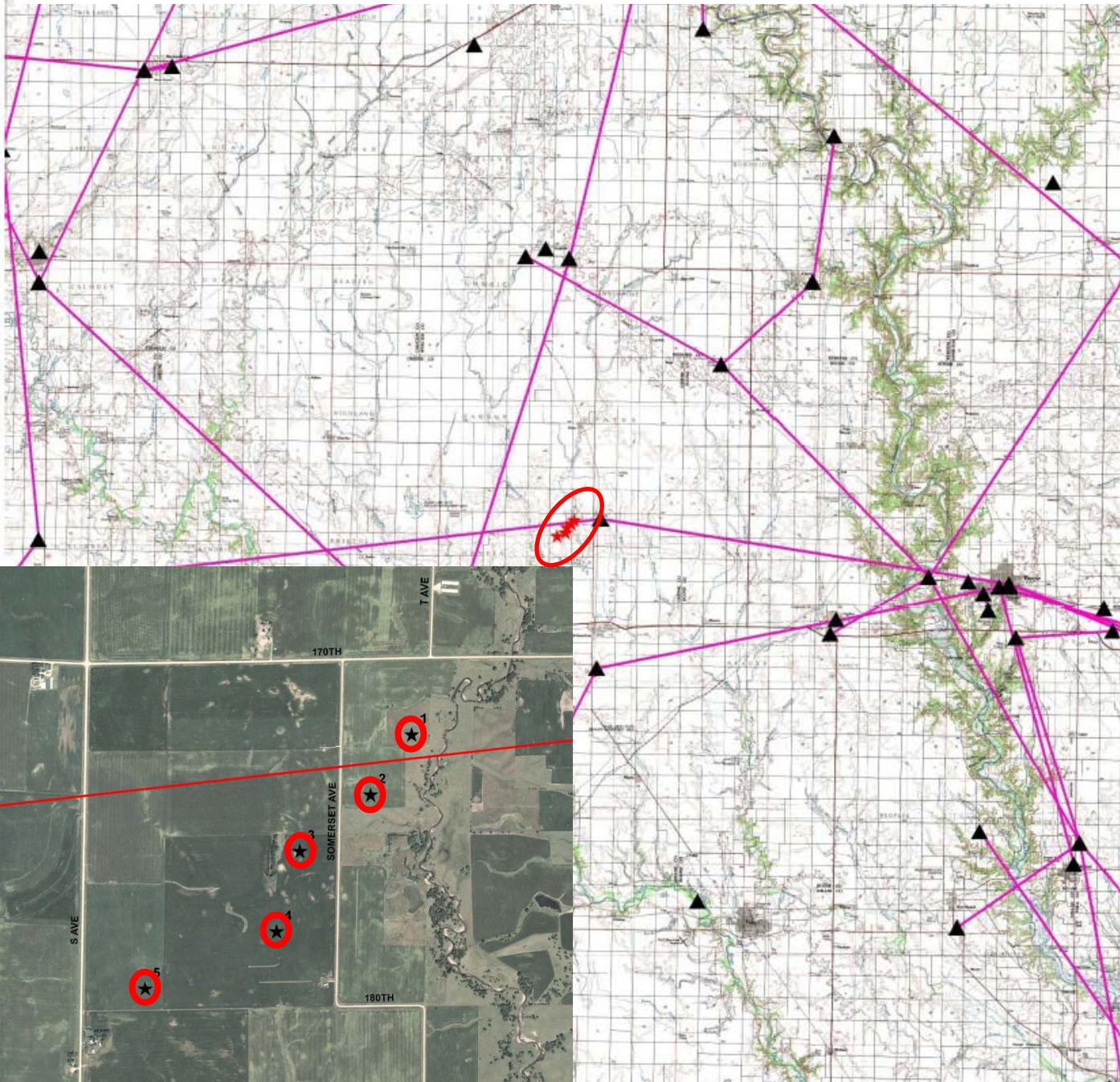
## Wind Turbines Cast Rotating Shadows

# TV, Radio, Microwave Interference

## Analysis of Wind Farm Impacts on Nearby Communication Systems

This map shows the location of all microwave transmitters and receivers within a 25 mile radius of the wind farm.

Only one microwave path goes through the wind farm. See the next diagram for a closer look.



- ★ Wind Turbine
- ▲ FCC Site
- Microwave Path

# Wildlife Impacts

- In a typical Iowa wind farm, three birds are killed per wind turbine per year
- About twice that many bats are killed as birds
- This avian mortality is a very small fraction of other natural avian mortality
- In Iowa, a general rule of thumb is that wind turbine should be sited one mile or more from designated wild life areas





*Grid Impacts for  
Distributed Wind  
Generation*

Photo by GE Wind - Storm Lake, Iowa



# Key Grid Interconnection Technical Issues

- Relative size of the wind turbine compared to the capability of the distribution grid
  - Voltage level of distribution grid
  - Distance from substation
  - Size of substation transformer
- Protecting the distribution grid and wind turbine during grid disturbances.



# Key Technical Operational Issues

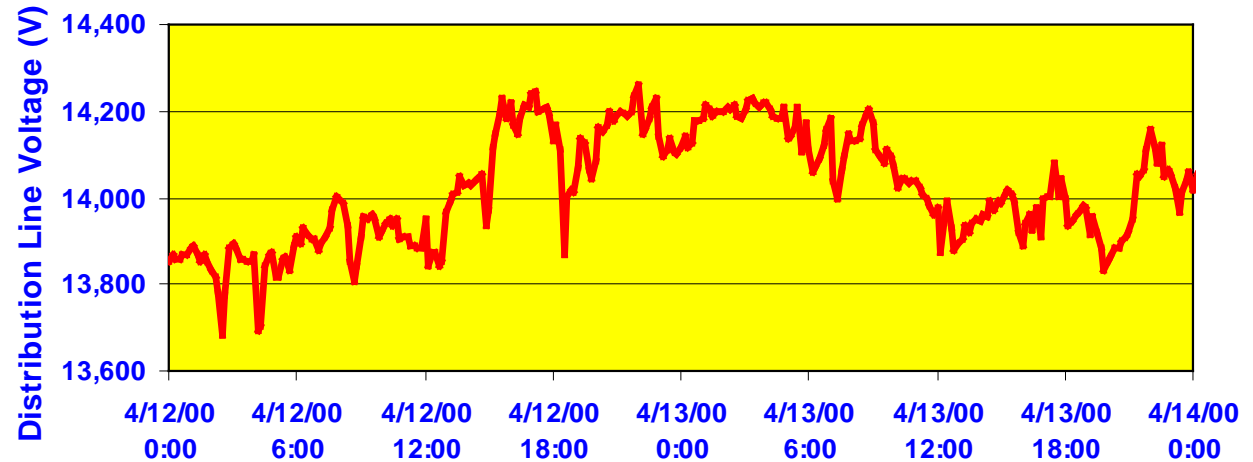
- If wind turbine supplied power to owner's facilities
  - Backfeeding
  - Standby or demand charges
- If wind power is sold wholesale to utility
  - Supervisory control and data acquisition for monitoring
  - Forced shutdowns for transmission grid problems.



# Power Quality

- When a wind turbine starts up, there are current surges or transients
- These current surges cause the voltage on the distribution system to dip slightly
- Voltage dips can be annoying if they are severe or frequent
- Harmonics are not an issue with larger wind turbines.

Distribution  
Line Voltage  
Wind Speed  
Power Output





*Grid Impacts for  
Distributed Wind  
Generation*

*Photo by Donna Sutton*

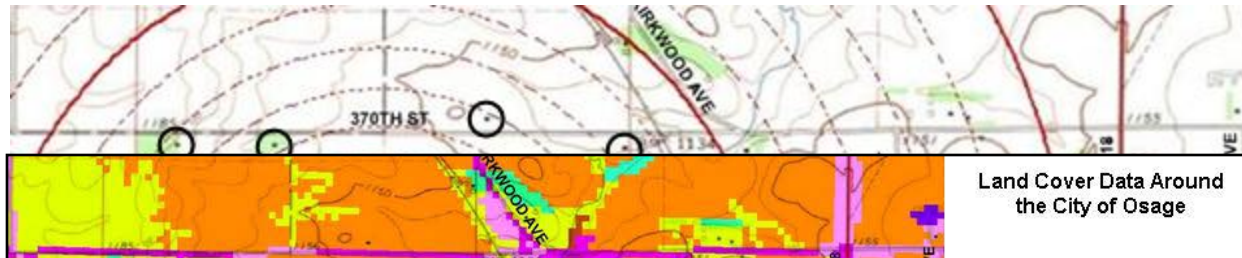
# Factors Affecting Wind Project Economics

- The most important and influential factor is the wind speed.
- The second-most important factor is the Power Bill Savings or the Power Purchase Agreement.
- The other important factors affecting the project economics are:
  - Tax credits, grants and incentives
  - Wind turbine costs
  - Interconnection cost
  - Interest rates and ROE.



# Key Steps in Feasibility Analysis

- Finding a site
  - Wind speed
  - FAA
  - Impact on Neighbors
  - Environmental Impact
- Electrical Interconnection
- Financial Feasibility
  - Selling price of power
  - Financial structure
  - Income tax benefits
  - Grants, subsidies
  - Financial returns
- Analysis is often an iterative process

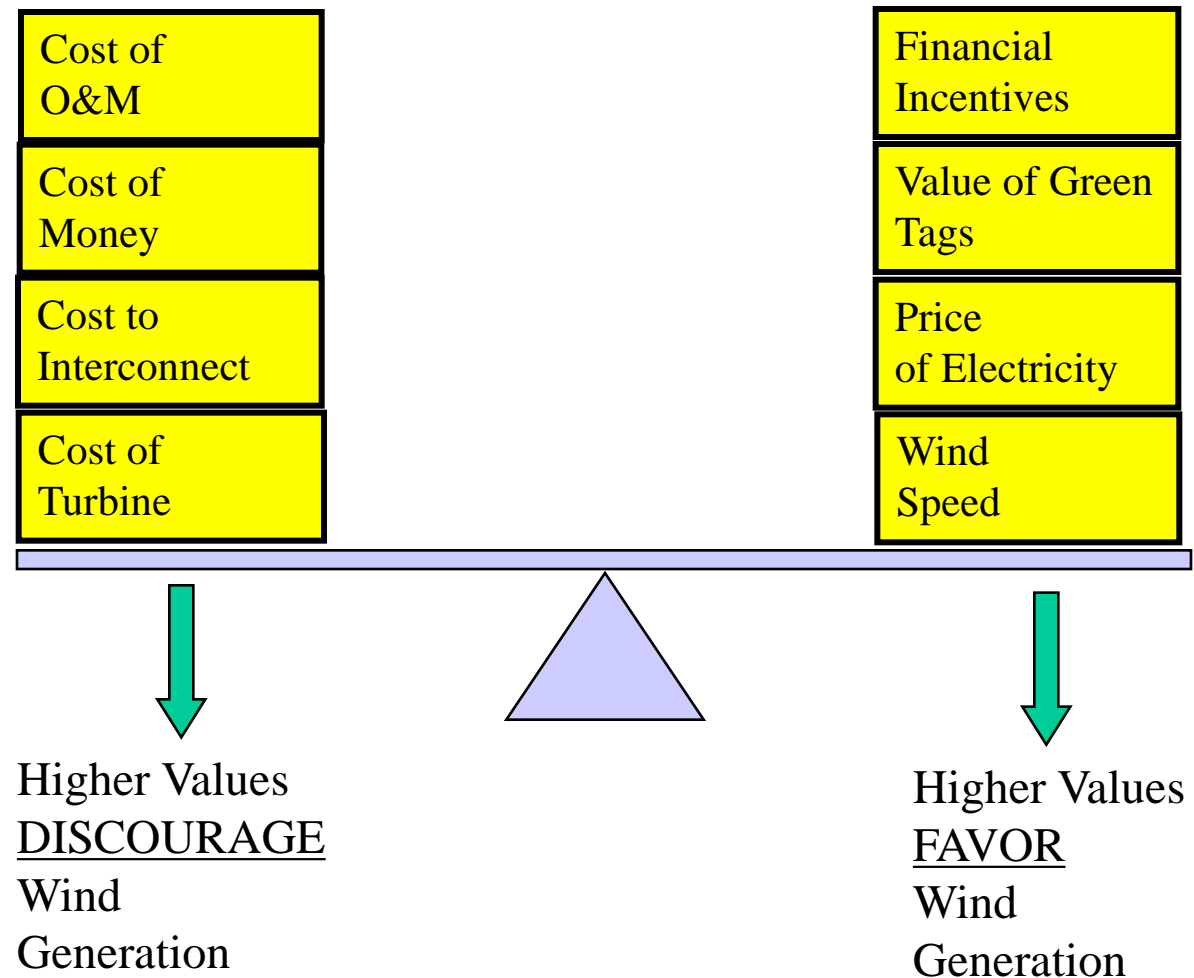


Total Cost of Wind Generation Project		Sources of Capital		Loan and Other Information	
\$ 2,401,750	Wind Turbine, Delivered	\$ -	0.0%	5.00%	Comm. Loan Interest Rate
\$ 805,000	Balance of Plant	\$ 125,150	3.7%	15	Comm. Loan Term, in years
\$ 85,100	Interconnection, Cable, Roads	\$ 500,000	14.7%	1	Comm. Loan Payments per Yr.
\$ 85,300	Soft Costs (DC, WC, Eng, Legal)	\$ 300,000	10.3%	10	IEC Loan Term, in years
\$ 159,250	Contingencies	\$ 1,528,420	45.0%	\$ 25,000	Initial Extra Ann. Principal Prnt.
\$ 3,346,500	Total Capital Cost	\$ 280,201	20.3%		
\$ 50,000	Financial Reserves	\$ -		2.2%	General Inflation Rate
\$ 3,396,500	Total Wind Project Cost	\$ 3,396,500	100.0%	3.5%	O&M Escalator Rate
				\$0.00000	Production Based Taxes
				25.0	Property Tax Millage Rate

Note This Simplified Cash Flow Analysis Assumes a Full Year of Operation the First Year.

		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10
		2010	2011	2012	2013	2014	2015	2016	2017	2018	2019
Years to Get Primary Investor's Money Back		12	0								
Minimum Debt Service Coverage Ratio		1.31	0.24								
<b>OPERATING REVENUE</b>											
Projected Annual Net Energy Generated	MWh	5,280,037	5,290,037	5,290,037	5,282,451	5,271,662	5,261,278	5,250,862	5,240,106	5,229,520	5,218,934
Rate for Sale of Energy	\$/kWh	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500	\$0.0500
Revenue from Sale of Energy to Utility	\$	\$ 264,052	\$ 264,052	\$ 264,052	\$ 264,123	\$ 263,580	\$ 263,064	\$ 262,535	\$ 262,005	\$ 261,476	\$ 260,947
Rate for Sale of Green Tags	\$/MWh	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Revenue from Green Tags	\$	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Federal 100% Treasury Grant (Non Taxable)	\$	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Total Operating Revenue	\$	\$ 264,052	\$ 264,052	\$ 264,052	\$ 264,123	\$ 263,580	\$ 263,064	\$ 262,535	\$ 262,005	\$ 261,476	\$ 260,947
<b>EXPENSES</b>											
Maintenance Service Contract	\$	\$ 25,650	\$ 26,546	\$ 27,477	\$ 28,439	\$ 29,434	\$ 30,464	\$ 31,530	\$ 32,634	\$ 33,778	\$ 34,960
Local Operation Labor	\$	\$ 5,000	\$ 5,175	\$ 5,358	\$ 5,544	\$ 5,738	\$ 5,938	\$ 6,140	\$ 6,361	\$ 6,584	\$ 6,814
Secondary Investor Management Fee	\$	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Property, Business Interruption, & Liability Insurance	\$	\$ 13,210	\$ 13,540	\$ 13,878	\$ 14,225	\$ 14,581	\$ 14,945	\$ 15,319	\$ 15,700	\$ 16,085	\$ 16,467
Repair and Replacement Equipment Reserve / Warranty Fund	\$	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000	\$ 44,000
Decommissioning Escrow	\$	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000	\$ 1,000
Professional Services / Management	\$	\$ 5,000	\$ 5,125	\$ 5,253	\$ 5,384	\$ 5,519	\$ 5,657	\$ 5,796	\$ 5,940	\$ 6,082	\$ 6,244
Miscellaneous & Other	\$	\$ 1,000	\$ 1,025	\$ 1,051	\$ 1,077	\$ 1,104	\$ 1,131	\$ 1,159	\$ 1,186	\$ 1,213	\$ 1,249
Land Lease, Total Dollars	\$	\$ 7,000	\$ 7,175	\$ 7,354	\$ 7,536	\$ 7,727	\$ 7,920	\$ 8,115	\$ 8,321	\$ 8,529	\$ 8,742
Production or Property Taxes	\$	\$ -	\$ 4,172	\$ 8,328	\$ 12,720	\$ 17,352	\$ 21,711	\$ 26,204	\$ 30,822	\$ 35,564	\$ 40,340
Total Operating Expenses	\$	\$ 101,896	\$ 107,796	\$ 113,798	\$ 119,977	\$ 126,289	\$ 132,770	\$ 139,355	\$ 146,127	\$ 153,117	\$ 160,197
<b>DEBT SERVICE &amp; NET INCOME</b>											
Beginning of Year Loan Balance	\$	\$ 1,520,420	\$ 1,432,596	\$ 1,336,797	\$ 1,240,848	\$ 1,144,567	\$ 1,047,757	\$ 950,214	\$ 851,723	\$ 752,057	\$ 650,879
Normal Principal Portion of Commercial Loan Payment	\$	\$ 70,031	\$ 74,372	\$ 78,691	\$ 82,966	\$ 87,085	\$ 90,960	\$ 94,520	\$ 97,800	\$ 100,840	\$ 103,602
Extra Principal Payment Made	\$	\$ 25,000	\$ 21,429	\$ 17,857	\$ 14,286	\$ 10,714	\$ 7,140	\$ 3,571	\$ 0	\$ (3,571)	\$ (7,143)
Total Principal Portion of Commercial Loan Payment	\$	\$ 95,031	\$ 95,801	\$ 96,548	\$ 97,251	\$ 97,811	\$ 97,540	\$ 96,482	\$ 94,800	\$ 91,070	\$ 86,739
Interest Portion of Commercial Loan Payment	\$	\$ 70,421	\$ 71,600	\$ 66,940	\$ 62,042	\$ 57,228	\$ 52,360	\$ 47,511	\$ 42,590	\$ 37,603	\$ 32,549
Total Commercial Loan Prnt. (Based on 1 prnt./year)	\$	\$ 172,282	\$ 167,431	\$ 163,798	\$ 159,334	\$ 154,939	\$ 148,931	\$ 142,862	\$ 136,250	\$ 128,881	\$ 120,290
End of Year Loan Balance	\$	\$ 1,432,596	\$ 1,336,797	\$ 1,240,848	\$ 1,144,567	\$ 1,047,757	\$ 950,214	\$ 851,723	\$ 752,057	\$ 650,879	\$ 548,340
AERLP Loan Repayment (Zero Interest)	\$	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000	\$ 35,000
Bridge Loan Principal Payment	\$	\$ 882,921	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Bridge Loan Interest Payment at 7.0% for 14 Months	\$	\$ 36,461	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Total Loan Payments	\$	\$ 1,198,634	\$ 202,431	\$ 197,798	\$ 193,334	\$ 188,039	\$ 184,931	\$ 181,862	\$ 177,282	\$ 173,881	\$ 170,289
Net Cash From Operations	\$	\$ (973,842)	\$ (48,538)	\$ (48,935)	\$ (48,179)	\$ (51,746)	\$ (54,834)	\$ (57,883)	\$ (60,974)	\$ (64,341)	\$ (68,867)
Sale of State Production Tax Credit (PTC)	\$0.0125	\$ 71,456	\$ 71,456	\$ 71,456	\$ 71,313	\$ 71,170	\$ 71,027	\$ 70,884	\$ 70,741	\$ 70,598	\$ 70,456
State PTC Allocated to Secondary Investor	100.0%	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
State PTC Allocated to Primary Investor	Pre-File	\$ 71,456	\$ 71,456	\$ 71,456	\$ 71,456	\$ 71,313	\$ 71,170	\$ 71,027	\$ 70,884	\$ 70,741	\$ 70,598
Total Cash Allocated to Secondary Investor	0.0%	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
Total Cash Allocated to Primary Investor	100.0%	\$ (902,386)	\$ 25,917	\$ 24,521	\$ 22,278	\$ 19,570	\$ 16,526	\$ 13,174	\$ 9,910	\$ 6,400	\$ 2,641
Cash Available to Cover Debt Service (incl. Mgmt Fee, P&R)	\$	\$ 270,246	\$ 272,547	\$ 266,309	\$ 259,852	\$ 252,000	\$ 245,467	\$ 238,177	\$ 235,163	\$ 232,061	\$ 228,829
Debt Service Coverage Ratio		0.24	1.35	1.35	1.34	1.34	1.33	1.33	1.33	1.33	1.34

# The Overall Economics of Wind Generation is Determined by a Balance of Factors



# Financial Pro Forma Economic Analysis

- **Operating Revenues**
  - Revenue or Power Bill Savings
  - Sale of Green Tags
  - Production Incentives
- **Operating Expenses**
  - Operation and Maintenance expense
  - Insurance
  - Property taxes
  - Land Lease (if any)
  - Depreciation
- **Loan payments**
- **Income Tax Calculations**





*Wind Turbines on the Buffalo Ridge in  
Southwestern Minnesota*



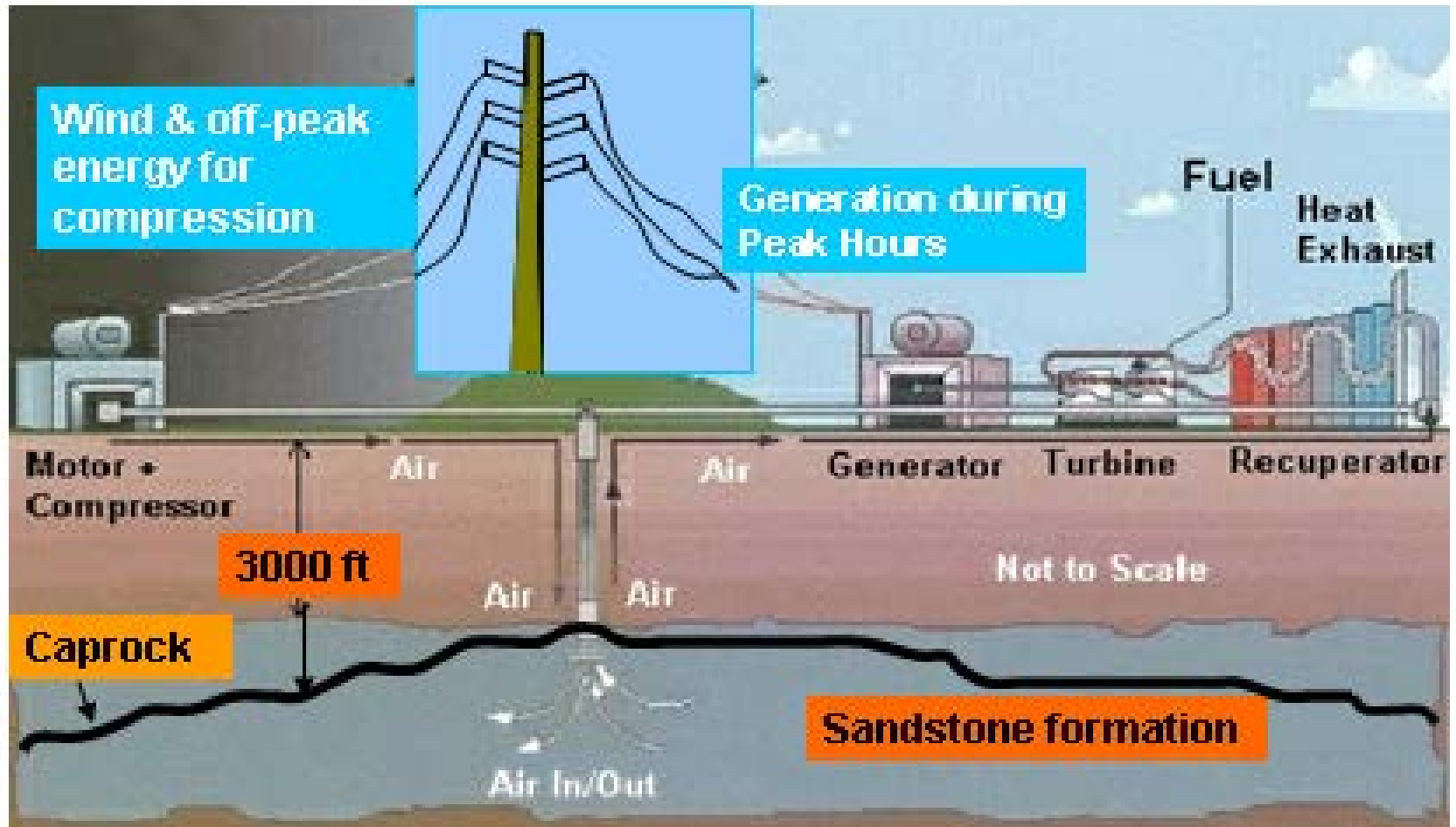
Buffalo Ridge Minnesota from 10,000 feet..... Wind Turbines as Far as the Eye Can See

# The Proposed Iowa Stored Energy Park



This power plant would use electricity off-peak to compress air which would be stored underground in an aquifer, much like natural gas is stored near Redfield, Iowa. When electricity is needed during the daytime, the air is released and heated with natural gas to power combustion turbines to generate electricity.

THE IOWA  
STORED  
ENERGY  
PARK



CAPTURING THE POWER OF NATURE

A photograph of several wind turbines silhouetted against a sunset sky. The sky is filled with horizontal bands of orange, red, and yellow, with a few wispy clouds. The turbines are positioned at various distances, with one large one on the left and several smaller ones on the right. The foreground is a dark, flat expanse, possibly a field or a frozen body of water.

**Iowa is a Great Place  
for Wind Power!**

*Photo by David Ausberger*